CHANGING THE ROLLER BAR MOTOR

1) Remove the four screws holding the usb cap. There should be two on the front side and two on the back side and remove side cover.
2) Put cutter on the back side, and remove the eight sheet metal screws holding the bottom frame. Let the bottom frame come down.
3) Look to the left of the cutter and you will see the motor that you will be changing on the cutter. Where you took the cover off will see to yellowish screws holding the motor and tightening the belt. Remove the two screws while holding the motor in your hand.
4) Snip the zip ties holding the wires to the motherboard, remove motherboard connection.
5) Install the new motor, put motor where it belongs and put the Philip screws in place to hold the motor. Place belt on motor and roller bar gear.
6) Use a standard driver to make belt tight by putting it in a screw hole and pulling back lightly.
7) Tighten Philip screw holding motor in place.
8) Plug in motor to the motherboard and zip tie the wires in place where old zip ties were.
9) Reverse instructions for reassembly.