

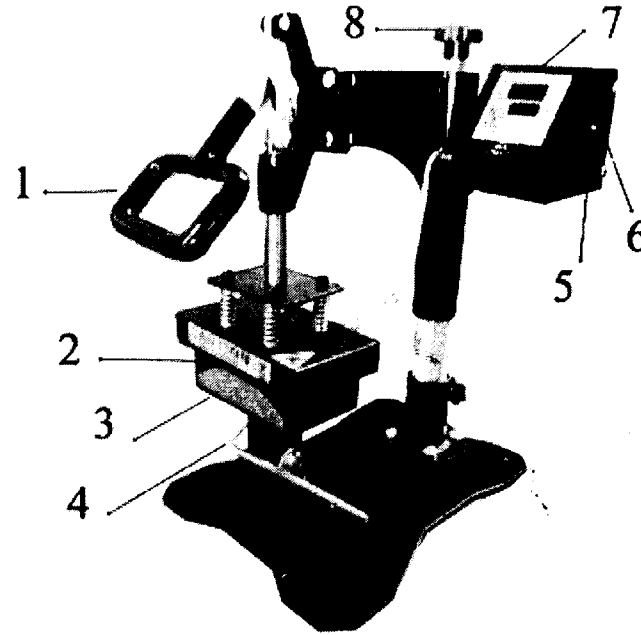
# RICOMA

## Function:

Baking color logo, photo image or picture on the mug surface for advertising, gift purpose with artistic and applied effects

## Features:

1. Economical for Commercial Daily Use
2. Wavy bar skid proof Handle Design
3. The body is smart, easy to change hot pad, no need to open the back board
4. Entirely digital temperature and time display, easy operation, high level of integration
5. Full range pressure adjustment to adjust for thicker or thinner substrates
6. Extra thick heat plate provides even temperature and higher pressure
7. Full hat surface heat transfer print



- 1: press handle
- 2: Heating plate
- 3: Silicon pad
- 4: Spring-loaded cap tensioner
- 5: Power switch
- 6: Timing Switch
- 7: Time-temperature Controller
- 8: The pressure regulator knob

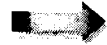
## Hat Heat Press Machine HP-1508T

## Operation:

- 1、 Place a shaped hat, close the handle with appropriate pressure and then plug the power;
- 2、 Cut the picture size to be large as the hat surface and then put it to the hat by adhesive tape.
- 3、 Setting the temperature to an appropriate ( $190^{\circ}\text{C}/380^{\circ}\text{F}$ ) by turning the temperature knob;
- 4、 Setting appropriate time, approximate 30 seconds,
- 5、 Clip the cap onto the silicon pad and flat the cap, use spring-loaded cap tensioner to holds the cap flat against the lower platen and secured the cap from moving while aligning transfers, Place the picture-wraged hat, close the handle and then turn on the power, red indicator lighting;
- 6、 The machine shall start the timer automatically and enter the status of constant temperature when the temperature rises to the setting degree; temperature rise to  $190^{\circ}\text{C}/380^{\circ}\text{F}$  takes about 10 minutes
- 7、 Release the handle when the buzzer rings and take out the hat;  
Get rid of the picture paper 3 seconds after the hat to be took out from the machine.

## Set the temperature and time

Boot: connect to power, turn on the switch shown in Figure



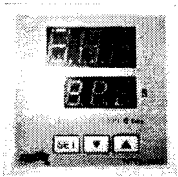
Click the SET button, press or button to set the next row shows a need for instrument temperature. (Usually 190 °C /380°F, according to material may be)



And then click the SET button, switch to set the reminder time, press ^ or v button To set the timing required time



And then click the SET button to return to the standard mode. Time and temperature can be set up transfer printed material.



Displays the actual temperature of  
Set temperature:  
190 °C/380°F



Displays the actual time  
Set time: 30 seconds

Push down and keys simultaneously, then the left row appears LK. Set its value to 88 and push the SET key on the left side, the following parameters will be appeared CF, Centigrade temperature while CF=0; Fahrenheit temperature while CF=1.

## Notes



1.If the cold tear of the transfer paper, hot stamping finished later, please wait 15-20 seconds before they tear up the transfer paper. If it is hot-tear of the transfer paper, hot stamping finished please immediately torn off the transfer paper.

2.It can not be an empty cup heating pad burn when the heat must be placed in the cup, otherwise it will damage heating pad or a heating pad and shorten the life of

3.Heating pad is not required to preheat

**Temperature control devices feature more complex, in addition to set the temperature and time values do not need extra conditioning outside, otherwise easily lead to confusion instrument program does not work!!!**

## Simple Troubleshooting

### Problems

Open the power switch when the machine point does not light

Pressure knob adjustment is not flexible

Instrument set temperature is too low

Heating plate does not heat

### Processing methods

tight power supply interface at no plug or power interface at blown fuse

screw in the knob at a touch of oil

temperature is not enough, please increase the temperature of

temperature relay failure or chassis plates do not work or heat burn

## Specifications

Operating Voltage: 110V

Working Power: 380W

Net Weight: 16.5KG

Gross Weight: 18KG

Packing Size: 500\*360\*580CM

## Parameter of Time and Temperature

No.	Material	Temperature	Time (Second)
1	Mug	190°C/380°F	180-220
2	Ceramic Plate	190°C/380°F	200-240
3	Tile	190°C/380°F	240-80
4	Bead Board	190°C/380°F	30-40
5	Metal plate(key chain, Make-up mirrors ,lighter, business card)	190°C/380°F	30-40
6	T-shirt not including Cotton, fabric ,umbrella	190°C/380°F	30-40
7	Hat	190°C/380°F	30-40
8	Cotton T-shirt (Using light color heat transfer paper)	190°C/380°F	20-25
9	Cotton T-shirt (Using dark color heat transfer paper)	190°C/380°F	20-25
10	Mouse Pad	190°C/380°F	30-40
11	Puzzle Cubes	190°C/380°F	150-180
12	Rock	200°C/395°F	330-400

**PS: The Parameter is for reference only.**