



Function:

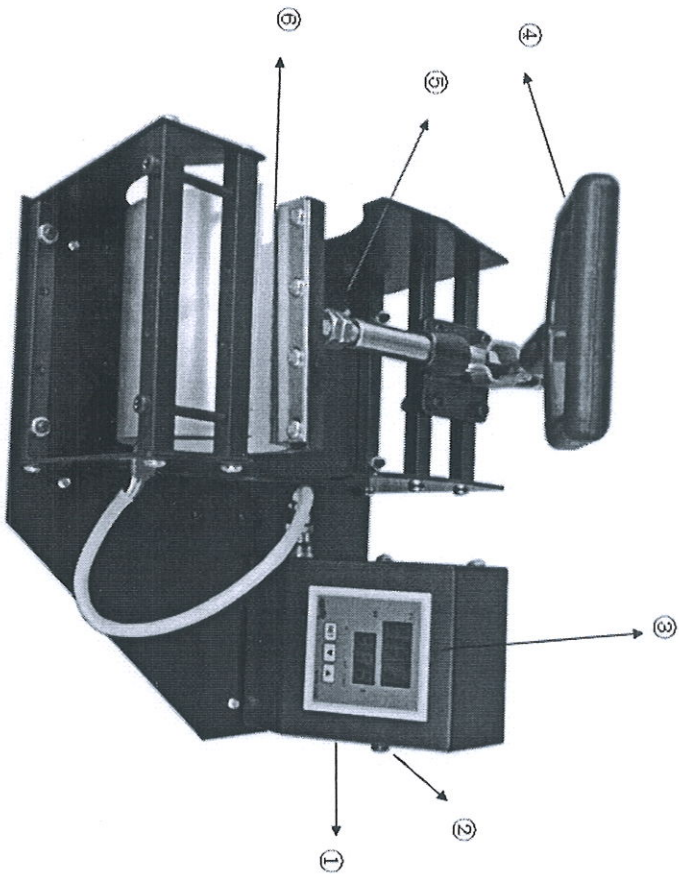
Baking color logo, photo image or picture on the mug surface for advertising, gift purpose with artistic and applied effects

Features:

1. Economical for Commercial Daily Use
2. Wavy bar skid proof Handle Design
3. The body is smart, easy to change hot pad, no need to open the back board
4. Entirely digital temperature and time display, easy operation, high level of integration
5. Full range pressure adjustment to adjust for thicker or thinner substrates
6. Extra thick heat plate provides even temperature and higher pressure
7. Floating Mug Press Clamp: All mugs are not exactly straight walled. It has a 1 to 3 degrees taper (so they can be pull out from the mold). This mug clamping feature has a floating bar. It will automatically distribute the pressure evenly across the face of the mug.

Usage lead:

- 1: To bring hand to make the machine into the open like. Put the mug into the heating pad, the suitability of the test pressure, such as inappropriate and need to adjust the pressure knob.
- 2: Open the machine, ready to be stamping materials.
- 3: Turn the power switch, temperature controller began to self-test, about 5 seconds after the self test is completed and enter the working state, this time before it can install operating parameters(Time:180s-220s, Temperature:190°C/380°F)
- 5: After setting up the required temperature, time, put the mug into the heating pad , pressing hand , pressing time switch, and the machine began to heat up (temperature rise to 180 °C about 300s)
- 6: After about 300s, the machine to achieve the required temperature 190 °C, the machine issued a warning tone, to bring hand to complete one operation.



- 1: Power switch
- 2: Time switch
- 3: Time-temperature Controller
- 4: Working handle
- 5: Pressure regulator
- 6: heating pad

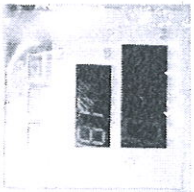
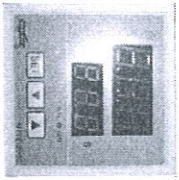
Mug Heat Press Machine HP-04M

Set the temperature and time

Boot: connect to power, turn on the switch shown in Figure



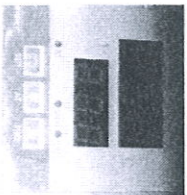
Click the SET button, press or button to set the next row shows a need for instrument temperature. (Usually 190 °C /380°F, according to material may be)



Displays the actual temperature of
Set temperature:
190 °C/380°F



And then click the SET button, switch to set the reminder time, press ▲ or ▼ button To set the timing required time (usually 300s-500s)



Displays the actual time
Set time: 180-220
seconds



And then click the SET button to return to the standard mode. Time and temperature can be set up transfer printed material.

Temperature Transformation

Push down ▲ and ▼ keys simultaneously.

Then the left row appears LK.

Set its value to 88 and push the

SET key on the left side, the

following parameters will be

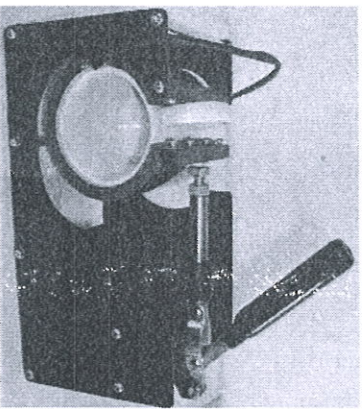
appeared CF,

Centigrade temperature while

CF=0;

Fahrenheit temperature while

CF=1.



Roasted cup heater

Notes



- 1.If the cold tear of the transfer paper, hot stamping finished later, please wait 15-20 seconds before they tear up the transfer paper. If it is hot-tear of the transfer paper, hot stamping finished please immediately torn off the transfer paper.
- 2.It can not be an empty cup heating pad burn when the heat must be placed in the cup, otherwise it will damage heating pad or a heating pad and shorten the life of
- 3.Heating pad is not required to preheat

Temperature control devices feature more complex, in addition to set the temperature and time values do not need extra conditioning outside, otherwise easily lead to confusion instrument program does not work!!!

Simple Troubleshooting

Problems

- | | |
|-------------------------------------------------------------|--------------------------------------------------------------------------|
| Open the power switch when the machine point does not light | tight power supply interface at no plug or power interface at blown fuse |
| Pressure knob adjustment is not flexible | screw in the knob at a touch of oil |
| Instrument set temperature is too low | temperature is not enough, please increase the temperature of |
| Heating plate does not heat | temperature relay failure or chassis plates do not work or heat burn |

Processing methods

Specifications

Operating Voltage: 110V

Working Power: 380W

Net Weight: 6KG

Gross Weight: 7KG

Packing Size: 390*360*320CM

Standard: Φ5- Φ9cm round of a heating pad

Parameter of Time and Temperature

| No. | Material | Temperature | Time (Second) |
|-----|-----------------------------------------------------------------|-------------|---------------|
| 1 | Mug | 190°C/380°F | 180-220 |
| 2 | Ceramic Plate | 190°C/380°F | 200-240 |
| 3 | Tile | 190°C/380°F | 240-80 |
| 4 | Bead Board | 190°C/380°F | 30-40 |
| 5 | Metal plate(key chain, Make-up mirrors ,lighter, business card) | 190°C/380°F | 30-40 |
| 6 | T-shirt not including Cotton, fabric ,umbrella | 190°C/380°F | 30-40 |
| 7 | Hat | 190°C/380°F | 30-40 |
| 8 | Cotton T-shirt (Using light color heat transfer paper) | 190°C/380°F | 20-25 |
| 9 | Cotton T-shirt (Using dark color heat transfer paper) | 190°C/380°F | 20-25 |
| 10 | Mouse Pad | 190°C/380°F | 30-40 |
| 11- | Paper Puzzle | 190°C/380°F | 150-180 |
| 12 | Rock | 200°C/395°F | 330-400 |

PS: The Parameter is for reference only.