

RICOOMA

Overview:

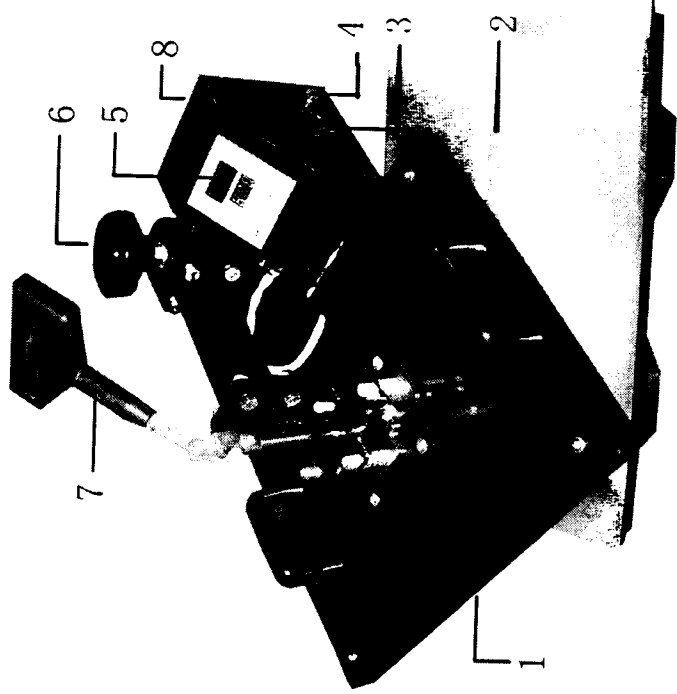
Multi-configuration = plate heat press + mug heat press + cap heat press + flatbed heat press machine. The machine is one multi-functional machine, it can heat transfer print for plate, mug, cap, t-shirt, and can expand the other heating components, can lift 190 °C/380°F rotation, easy to extract, and a certain thickness of goods; Host different functions designed to facilitate the replacement of the transfer components quickly and easily without tools.

Features:

Automatic stabilizers electronic data temperature indicator with high accuracy.
An independent circuit control box to facilitate the replacement meter.
Heating line and the heating plate integrated, safe and durable.
Automatic time control table
High temperature resistant silicone pad, so that the pressure more evenly, 180 rotate.
Pressure regulator to facilitate, photos can be printed on the clothes. Tie. Cup. Hats. Tile. Trays, etc.
Can be expanded heating components, covers an area of small, multi-function.

Usage lead

- 1: To bring hand to make the machine into the open like. Put in the work platform to be stamping of objects, the suitability of the test pressure, such as inappropriate and need to adjust the pressure knob. (Clockwise rotation knob to increase pressure, counterclockwise rotation order to reduce the pressure)
- 2: Open the machine, ready to be stamping materials. (Heating process, please do not be stamping on the material placed on the work platform in order to avoid a bad roast)
- 3: Turn the power switch, temperature controller began to self-test, about 5 seconds after the self test is completed and enter the working state, this time before it can install operating parameters. (for the first time, set a good use of the required: temperature, time, see later attached instrument panel)
- 4: Time and temperature operating instructions)
- 5: After setting up the required temperature, time, and the machine began to heat up heat (temperature rise to 190 °C/380 °F takes about 15 minutes)
- 6: After the machine to achieve the required temperature, will need to transfer the items placed in the tile on a countertop, pressing hand, according to a time switch start time, to set time, the machine issued a warning tone, to bring hand to complete one operation.



- 1: heating plate
- 2: Table
- 3: Power switch
- 4: Timing Switch
- 5: Time-temperature one table
- 6: The pressure regulator knob
- 7: Working handle
- 8: Power jack, "There are insurance"

6 in 1 Multifunction Heat Press Machine HP-0601MF

Set the temperature and time

Boot: connect to power, turn on the switch shown in Figure



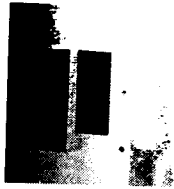
Click the SET button, displays: SH, press ▲ or ▼ button to set the next row shows a need for instrument temperature. (Usually 190°C/380°F, according to material may be)



Displays the actual temperature

Set temperature: 190°C/380°F

And then click the SET button, displays: St, switch to set the reminder time, press ▲ or ▼ button To set the timing required time (usually 2-3 minutes, depending on material may be)



Displays the actual time

Set time: 180-220 seconds

And then click the SET button to return to the standard mode. Time and temperature can be set up transfer printed material.

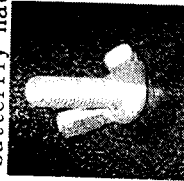
Replacement of heating pad diagram

Turn off power, unplug the level of multi-function connector.



Multi connector

Brought up operation handle, release the butterfly hats, pairs of hands pulled forward parallel to the heater and put on a suitable heater, tighten easy demolition butterfly hat,



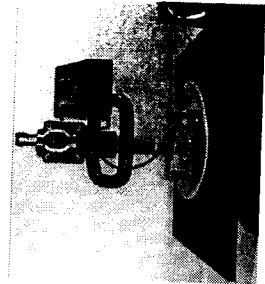
Butterfly Hat

In order to transfer material and heat clamping device to regulate the pressure knob. (Clockwise rotation knob to increase pressure, counterclockwise rotation order to reduce the pressure)

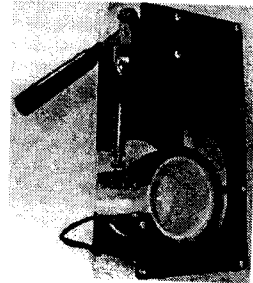


Pressure Knob

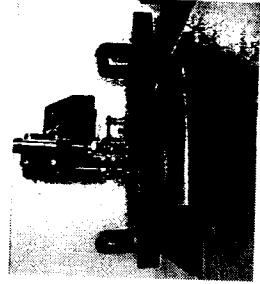
Multi-connector plug in the final alignment, turn the power will be back to work. AS shown in figure 4



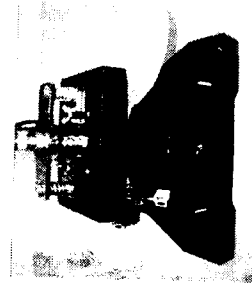
Roasted size plate heater



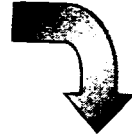
Roasted cup heater



Stamping heater



Roasted cap heater



Temperature Transformation: Push down and keys simultaneously, then the left row appears LK. Set its value to 88 and push the SET key on the left side, the following parameters will be appeared CF, Centigrade temperature while CF=0; Fahrenheit temperature while CF=1.

Notes



If the cold tear of the transfer paper, hot stamping finished later, please wait 15-20 seconds before they tear up the transfer paper. If it is hot-tear of the transfer paper, hot stamping finished please immediately torn off the transfer paper, (along the diagonal lines of clothing tear), the success of Hot Stamping must have a correct time, temperature and pressure of the interaction

Stamping out the final results depended on the stamping material thickness and material type and the type of transfer paper

Different types of hot stamping should first test sample to determine the best stamping a good time and the required temperature before mass production

Heating for mug can not be an empty cup heating pad burn when the heat must be placed in the cup, otherwise it will damage heating pad or a heating pad and shorten the life of

The use of flat heating plates and hats needed to warm heating pad stamping, setting the temperature to be reached when the further transfer, use hot cups and hot plate heating pad is not required to preheat

Temperature control devices feature more complex, in addition to set the temperature and time values do not need extra conditioning outside, otherwise easily lead to confusion instrument program does not work!!

Simple Troubleshooting

Problems

Open the power switch when the machine point does not light

Pressure knob adjustment is not flexible

Handle depressed automatically pops up after pressure

Depressed after a very tough hand

Instrument set temperature is too low

Heating plate does not heat

Processing methods

tight power supply interface at no plug or power interface at blown fuse screw in the knob at a touch of oil

from positioning gong Please adjust the wire nail down

to bring pressure to locate the gong wire nails Please adjust or counter-clockwise to adjust upward pressure knob

temperature is not enough, please increase the temperature of temperature relay failure or chassis plates do not work or heat burn

Specifications

Operating Voltage: 110V

Working Power: 1300W

Stamping range: cups, plates, T-shirts, caps, etc

Net Weight: 36.5KG

Packing Size: 520*485*430CM

Standard: Φ 15, round of a heating mug pad, 13oz cone mug pad, baked cup mold frame a group, 30X38CM

flat heating plate group, a group of cap

Parameter of Time and Temperature

| No. | Material | Temperature | Time (Second) |
|-----|---|-------------|---------------|
| 1 | Mug | 190°C/380°F | 180-220 |
| 2 | Ceramic Plate | 190°C/380°F | 200-240 |
| 3 | Tile | 190°C/380°F | 240-80 |
| 4 | Bead Board | 190°C/380°F | 30-40 |
| 5 | Metal plate(key chain, Make-up mirrors ,lighter, business card) | 190°C/380°F | 30-40 |
| 6 | T-shirt not including Cotton, fabric ,umbrella | 190°C/380°F | 30-40 |
| 7 | Hat | 190°C/380°F | 30-40 |
| 8 | Cotton T-shirt (Using light color heat transfer paper) | 190°C/380°F | 20-25 |
| 9 | Cotton T-shirt (Using dark color heat transfer paper) | 190°C/380°F | 20-25 |
| 10 | Mouse Pad | 190°C/380°F | 30-40 |
| 11- | Paper Puzzle | 190°C/380°F | 150-180 |
| 12 | Rock | 200°C/395°F | 330-400 |

PS: The Parameter is for reference only.